

CENTRE FOR TEXTILE SCIENCE AND ENGINEERING

DEPARTMENT OF MATERIALS, TEXTILES AND CHEMICAL ENGINEERING

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TEST REPORT 18-0748-05

Correction of test report 18-0748-02 dated 10/07/2018

Samples received :

Name	Date of receipt
Velvet needled carpet with 100% polypropylene wear layer with active foamed	20/06/2018
back coating	
Commercial reference: Exposhow , colour Flecked Grey	
Production date : 19/06/2018	
OF1812005 mother bobbin: 180141683 daughter bobbin: 180145706	

Aim of the test :

Determination of the fire behaviour

Test conditions :

Small flame test	
Standard:	ISO 11925-2 (2010 + AC 2011)*
Method:	The use surface of a vertically put specimen placed on a fibre cement board (loose laid) is ignited by a propane gas flame. Under condition of a surface flame attack with 15 s exposure time, there shall be no flame spread in excess of 150 mm vertically from the point of the test flame within 20 s from the time application. If the boundary line is not reached within 20 s, the sample meets the requirements for the class $E_{\rm fl}$.
Number of tests:	3 lengthwise and 3 crosswise
Conditioning samples:	23 ± 2 °C and 50 ± 5 % R.H.

The test results only apply to materials that correspond to the tested sample. Forgery will be legally prosecuted, just like partial reproduction without prior written permission . Tests that are marked *are accredited. Advices and interpretations are not covered by the accreditation.



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Fire Behaviour	
Standard:	EN ISO 9239-1 (2010)*
Method:	Before the test the samples are not cleaned .
	A floorcovering is put on (loose laid) a fibre cement board according to EN 13238.
	During the test, the specimen is irradiated by a gas radiator at an angle of 30°. A
	small flame is used to ignite the specimen. The specimen is ignited during 10
	minutes. In case of inflammable specimens, the test lasts until the flame is
	extinguished, but 30 minutes at the most. The criterion is the burned length, from
	which the critical radiant flux is deduced using a calibration curve
Number of tests:	4
Conditioning	23 ± 2 °C and 50 ± 5 % R.H.
samples:	

The tests were finished in week 28/2018.

OBTAINED RESULTS

Small flame test

Ignition time : 15 s

Lengthwise

Lengthwise					
Sample	Burning time (s)	After glowing time (s)	Boundary line reached within 20 s		
1	>60	-	no		
2	>60	-	no		
3	>60	-	no		

Crosswise

01033W136					
Sample	Burning time (s)	After glowing time (s)	Boundary line reached within 20 s		
1	>60	-	no		
2	>60	-	no		
3	>60	-	no		

Fire behaviour

Specimen number	1 Length	2 Width	3 Width	4 Width	Average Specimens 2,3,4
Flame spread after 10 min (mm)	0	170	180	80	
Flame spread after 20 min (mm)	0	170	180	80	
Flame spread after 30 min (mm)	0	170	180	80	
Flame spread at extinction (mm)	0	170	180	80	
Flame time	12min 0s	12min 0s	14min 21s	12min 9s	
Critical heat flux CHF at extinction (kW/m ²)	11.0	9.7	9.6	10.8	≥11
Total smoke production at end of test (%.min)	17	28	10	18	18

Prof. Dr. Paul KIEKENS, dr. h. c. Director **Didier Van Daele** Head of Floor covering and Fire Tests

ENCLOSURE TO REPORT 18-0748-05

Classification according to EN 13501 –1 (2007 + A1: 2009)*

Classification	EN ISO 11925-2 (ignition time = 15 s)	EN ISO 9239-1 (test period = 30 min)	CLASS
B fl	$Fs \le 150 \text{ mm}$ in 20 s	Critical flux $\ge 8.0 \text{ kW/m}^2$	x
C fl	Fs ≤ 150 mm in 20 s	Critical flux \ge 4.5 kW/m ²	
D fl	$Fs \le 150 \text{ mm}$ in 20 s	Critical flux \ge 3.0 kW/m ²	
E fl	Fs ≤ 150 mm in 20 s	No demand	
F fl	No demand	No demand	

Additional classification smoke development according to EN 13501-1 (2007 + A1:2009)*

		CLASS
Smoke development ≤ 750%.min	s1	X
Smoke development > 750%.min	s2	